

PROPRIETARY: EXCEPT AS OTHERWISE AGREED IN WRITING, THE INFORMATION AND DESIGN DISCLOSED HEREIN ARE THE PROPERTY OF THE VMC GROUP AND MUST NOT BE COPIED OR DISTRIBUTED OUTSIDE THE VMC GROUP EXCEPT TO AUTHORIZED PERSONS WITH A GENUINE NEED TO KNOW WHO BY THE USE HEREOF ACKNOWLEDGE THE VMC GROUP'S OWNERSHIP AND AGREE TO MAINTAIN THIS INFORMATION AND DESIGN IN STRICT CONFIDENCE.

2. ISOLATORS ARE SHIPPED FULLY ASSEMBLED AND ARE TO BE POSITIONED IN ACCORDANCE WITH THE SUBMITTAL DRAWINGS OR AS OTHERWISE		7. THE ADJUSTMENT PROCESS CAN ONLY BEGIN AFTER THE EQUIPMENT OR MACHINE IS AT ITS FULL OPERATING WEIGHT.			
		<ol> <li>BACK OFF EACH OF THE (2) OF 3/8-INCH. REMOVE PRE-COMP</li> </ol>			
<ol> <li>SET ISOLATORS ON FLOOR, HOUSEKEEPING PAD, OR SUB-BASE, ENSURING THAT ALL ISOLATOR CENTERLINES MATCH THE EQUIPMENT MOUNTING HOLES. THE VMC GROUP RECOMMENDS THAT THE ISOLATOR BASE PLATES ("B") BE INSTALLED ON A LEVEL SURFACE. SHIM OR GROUT AS REQUIRED, LEVELING ALL ISOLATOR BASE PLATES AT THE SAME ELEVATION (1/4-INCH MAXIMUM DIFFERENCE CAN BE TOLERATED).</li> <li>ANCHOR ALL ISOLATORS TO THE FLOOR, HOUSEKEEPING PAD, OR SUB-BASE USING THRU HOLES ("C") FOR CONCRETE OR ("D") FOR STEEL AS REQUIRED. USE ANCHORS MEETING THE DESIGN REQUIREMENTS SPECIFIED ON SHEET 1 OF 2. WELDING TO STEEL IS PERMITTED PROVIDING THE WELD ACHIEVES THE REQUIRED STRENGTH.</li> </ol>		9. ADJUST EACH ISOLATOR IN SEQUENCE BY TURNING ADJUSTING NUT(S) "G" ONE FULL CLOCKWISE TURN AT A TIME. REPEAT THIS PROCEDURE ON ALL ISOLATORS, ONE AT A TIME. CHECK THE LIMIT STOP LOCKNUTS ("F") PERIODICALLY TO ENSURE THAT CLEARANCE BETWEEN THE WASHER AND RUBBER GROMMET IS MAINTAINED. STOP ADJUSTMENT OF AN ISOLATOR ONLY WHEN THE TOP PLATE ("A") HAS RISEN JUST ABOVE THE SHIM ("E").			
		10. REMOVE ALL SPACER SHIMS ("E").			
		11. FINE ADJUST ISOLATORS TO LEVEL EQUIPMENT.			
5. ISOLATORS ARE SHIPPED TO THE JOBSITE WITH (2) REMOVABLE SPACER SHIMS ("E") BETWEEN THE TOP PLATE AND THE HOUSING AND (2) REMOVABLE SHIPPING SPACER ASSEMBLIES ("H") BETWEEN THE RESTRAINING PLATE AND WASHER PLATE. THESE SHIMS <b>MUST</b> BE IN PLACE WHEN THE EQUIPMENT IS POSITIONED OVER THE ISOLATORS.		12. ADJUST ALL LIMIT STOP LOCKNUTS ("F") PER ISOLATOR TO OBTAIN 3/8-INCH GAP. THE LIMIT STOP NUTS MUST BE KEPT AT THIS 3/8-INCH GAP TO ENSURE UNIFORM BOLT LOADING DURING UPLIFT (AS IN THE CASE WHEN A COOLING TOWER IS DRAINED).			
		13. INSTALLATION IS COMPLETE.			
6. WITH ALL SHIMS ("E") IN PLACE, PLACE THE MACHINE OR EQUIPMEN PLATE ("A") OF THE ISOLATORS. BOLT EQUIPMENT SECURELY TO TH USING MINIMUM ASTM A325 SAE GR. 5) HIGH-STRENGTH BOLTS, MEE REQUIREMENTS (IF ANY) SPECIFIED ON SHEET 1 OF 2. WELDING IS F PROVIDING THE WELD ACHIEVES THE REQUIRED STRENGTH.	HE ISOLATORS ETING THE PERMITTED	"E") GROMMET 1/4 - 3/8 ("H") WASHER ("F") ("C")		- ("E") ("H") ("F")	
		("B")		S, COMPOUNDS, OR FINISH	HES WITH EQUAL OR SUPERIOR
		E-6000 THRU -16200 LBS.		SCALE : NONE	
		DN ISOLATOR WITH			Member V <b>SCMA</b>
		SEISMIC RESTRAINT	VMC	2 OF 2	
CUSTOMER P.O.:		RNAL ADJUSTMENT	GROUP The power of together <sup>®</sup>	DRAWING NO.:	REVISION
SALES ORDER:		NCH DEFLECTION	Bloomingdale, NJ 07403 Houston, TX 77041		
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DESCRIPTION

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DATE

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172R-105216

REV.:2 8/3/22

1. READ INSTRUCTIONS IN THEIR ENTIRETY BEFORE BEGINNING INSTALLATION.

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